

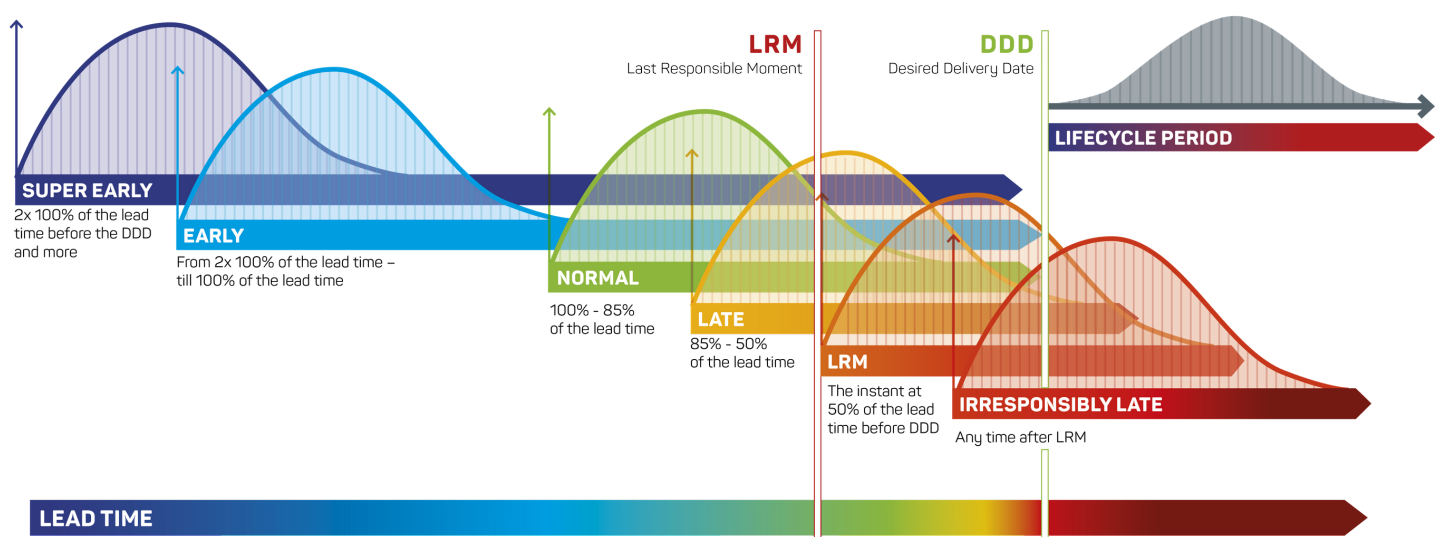


# WHAT IS "EARLY" OR "LATE" IN KANBAN

Do you know your lead time?

If you do - continue reading, because using the Enterprise Service Planning studies you will be able to give real definitions of "early" or "late" in your work.

## START DATE RANGES



### SUPER EARLY

2x100% of your lead time before the desired delivery date (DDD) or more

### EARLY

from 2x100% to 100% of your lead time before the DDD

### NORMAL

a period from 100% to 85% of your lead time before the DDD

### LATE

a period from 85% to 50% of your lead time before the DDD

### LAST RESPONSIBLE MOMENT (LRM)

an instant at 50% of the lead time before the DDD

### IRRESPONSIBLY LATE

less than 50% of the lead time and up to the DDD

WANT TO LEARN MORE?

check out Triage Tables or join the Enterprise Service Planning course